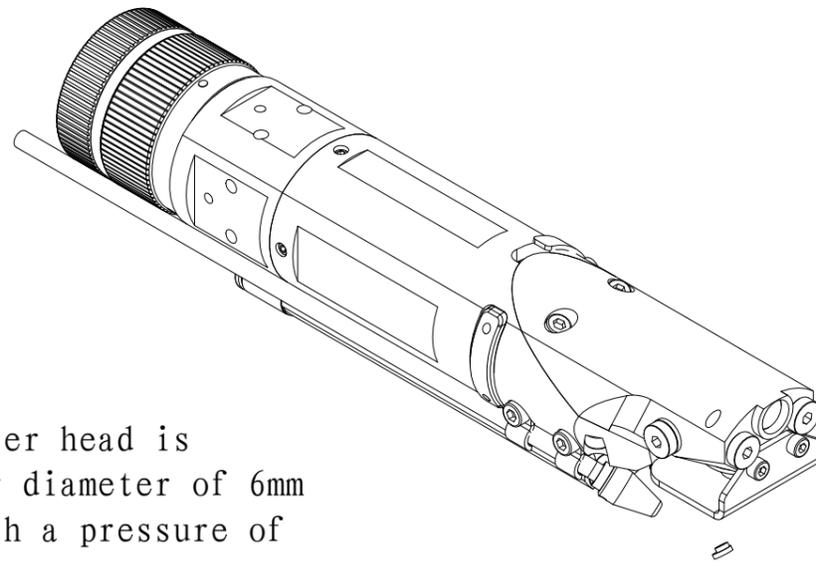
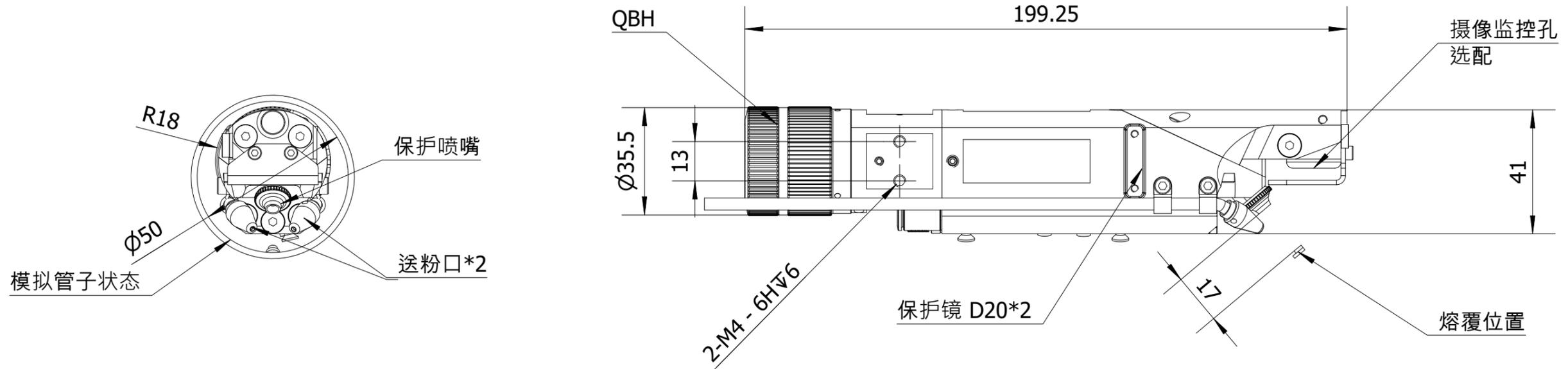


其余 1.6



1. Technical Parameters:

The water cooling port of the laser head is connected to a pipe with an outer diameter of 6mm and an inner diameter of 4mm, with a pressure of 3-5 bar.

The protective gas interface is an air pipe with an outer diameter of 6mm.

Optical Path Configuration: 3KW collimation (D22, F60mm), focusing (D22, F75mm) with a circular light spot.

Overall weight is approximately 2.5kg.

Powder particle size: 20-160 μm (800-90 mesh).

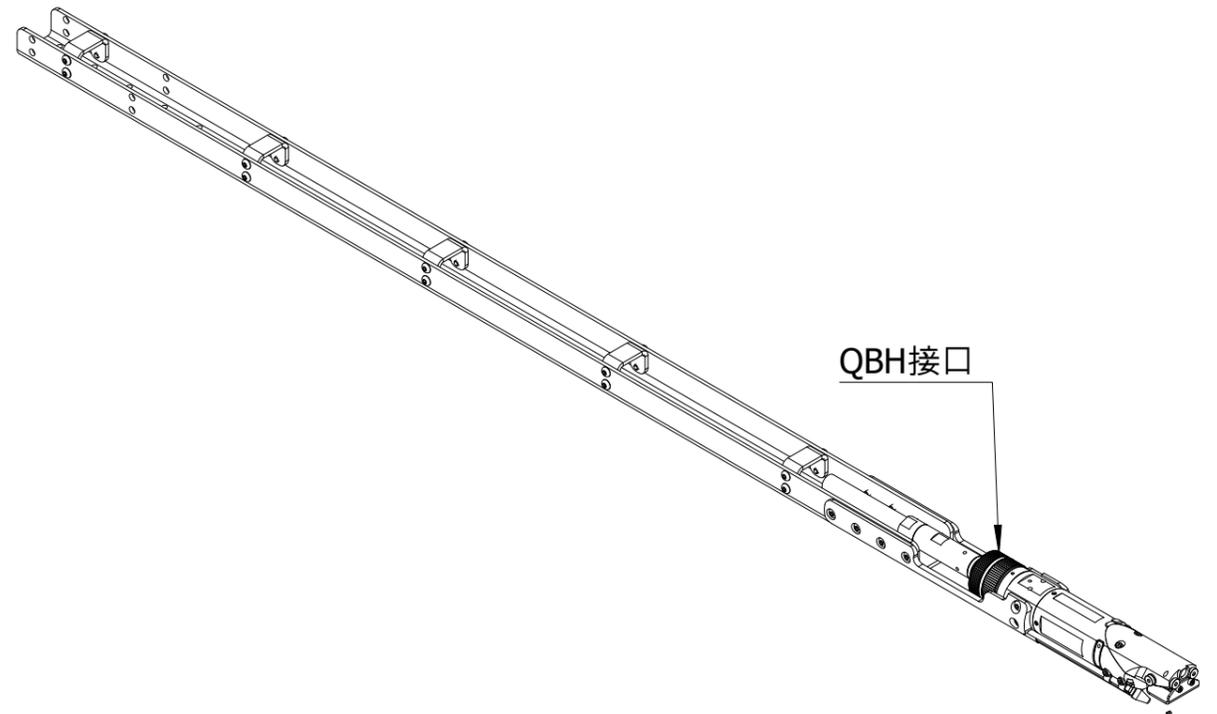
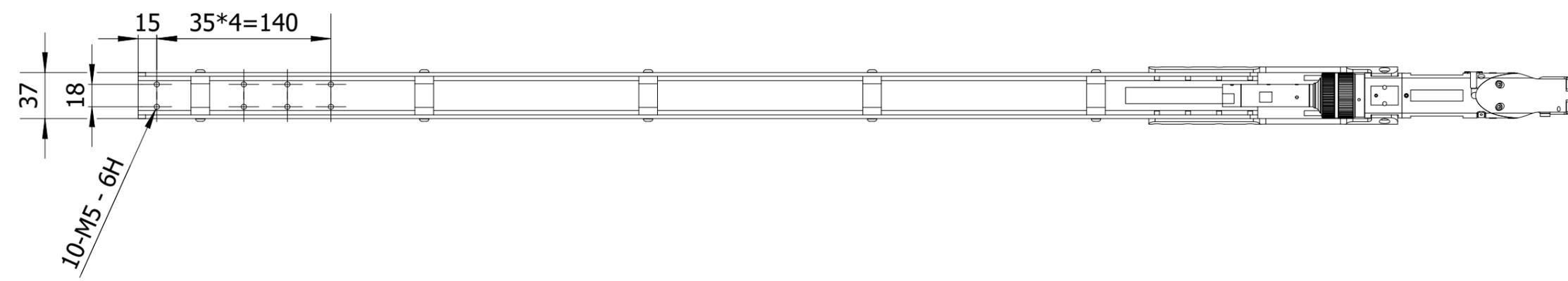
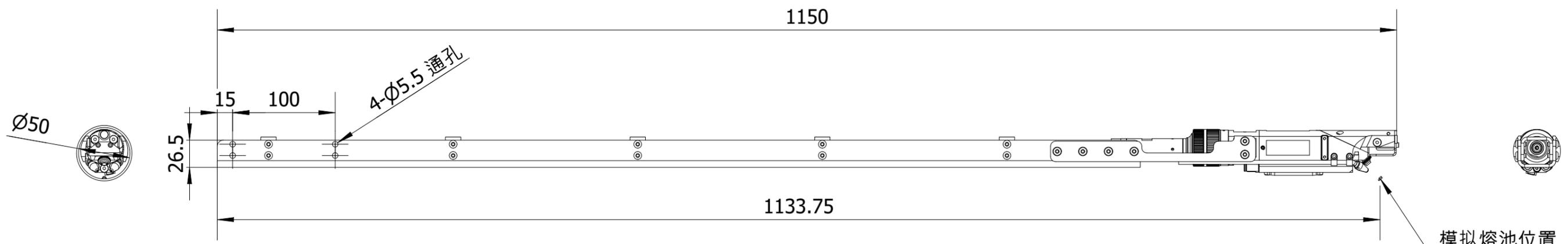
Lower protective lens specification: D20*2.0.

修订历史记录				
区域	修订	描述	日期	已批准
	1		2023-12-14	

Tolerances others size ± 0.05	Surface Roughness 1.6	DRAWN Jack 2024/9/28
Angle±0.5°		CHECKED

Ray Tech

Part NAME	内孔60总图			DWG. NO.	ZR-CM-02			版本
								1
Material		QTY	无	SIZE	A3	SCALE	1 : 1	SHEET 1/1



- 技术要求:
1. 激光功率 ≤ 3000W
 2. 水冷接口 D6, 压力 3-5bar
 3. 保护气接口为 D6, 通干净氮气或氩气
 4. 保护片规格 D20*2.0

修订历史记录				
区域	修订	描述	日期	已批准
	1		2023-12-14	

Tolerances others size ± 0.05 Angle ± 0.5°	Surface Roughness 1.6	DRAWN Jack 2024/9/28	CHECKED
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Ray Tech

Part NAME	DWG. NO.	内孔50总图			版本			
					1			
Material	QTY	无	SIZE	A3	SCALE	1 : 4	SHEET	1/1